

## Tampondruckfarben

| Farbsortenwahl   | TP 212 | TP 249 | TP 272 | TP 287 | TP1 | TP/PP | TP 247 | TP 253 | TP 273 | TP 300 | TP 305 | TP 313 | TP 340 | TP 400 | TP/E-HF | TP 218 | TP 218/GL | TP 253 L | TP 260 | TP 307 | TP 318 | TP/UV-K | TP/UV-R | TP/UV-P |
|--|--------|--------|--------|--------|-----|-------|--------|--------|--------|--------|--------|--------|--------|--------|---------|--------|-----------|----------|--------|--------|--------|---------|---------|---------|
| Härterzugabe   | □      | □      | □      | □      | □   | ■     | ■      | ■      | ■      | ■      | ■      | ■      | ■      | ■      | ●       | ●      | ●         | ●        | ●      | ●      | □      | □       | ■       | ■       |
| Trocknungsart  | 1      | ▲      | ▲      | ▲      | ▲   | ▲     | ▲      | ▲      | ▲      | ▲      | ▲      | ▲      | ▲      | ▲      | ▲       | ▲      | 2         | ▲        | ▲      | ▲      | ●      | ●       | ●       | ●       |
| ABS, SAN   |        | ●      | ●      | ●      |     | ●     |        | ○      | ○      | ●      | ●      | ○      | ●      | ●      |         |        |           |          | ●      | ●      |        |         | ●       |         |
| Polystyrol (PS)  | ●      | ●      | ●      | ○      |     |       |        |        |        |        | ●      | ○      |        | ●      |         |        |           |          | ○      |        | ○      | ○       | ○       | ●       |
| Polycarbonat (PC)  | ●      | ●      | ●      | ○      |     |       |        | ●      |        | ●      | ●      | ●      | ●      | ●      |         |        |           | ○        | ●      |        | ●      | ●       | ●       | ●       |
| Acrylglas (PMMA)   | ●      | ●      | ●      |        |     | ●     |        | ●      |        | ●      | ●      | ●      | ●      | ●      |         |        |           | ●        | ●      | ●      | ○      |         | ○       |         |
| PVC hart   | ●      | ●      | ●      | ●      |     | ●     | ●      | ●      |        | ●      | ●      | ○      | ●      |        |         |        |           | ○        |        |        |        | ○       | ○       | ●       |
| PVC weich  |        | ○      |        | ●      |     | ●     | ●      |        |        | ○      | ●      |        |        |        |         |        |           |          |        |        |        |         |         |         |
| Polyamid (PA)  |        |        |        |        |     |       | 2      | 2      |        | 2      | 2      | 2      | 2      | 2      | ●       |        |           |          |        | ●      |        |         |         | ●       |
| Mit Vorbehandlung<br>Polypropylen (PP)<br>Polyethylen (PE) |        |        |        |        |     | 2     |        | 2      | 2      | 2      | 2      | 2      | 2      | 2      | ●       |        |           | ●        | ●      | ●      |        |         |         |         |
| Ohne Vorbehandlung<br>Polypropylen (PP)                    |        |        |        |        | ●   |       |        |        |        |        |        |        |        |        |         |        |           |          |        |        |        |         |         |         |
| Polyacetal (POM)<br>Nachbehandlung erford.                 |        |        |        |        |     |       |        | 2      |        |        |        | 2      | 2      | ●      |         |        |           | ●        |        | ●      |        |         |         |         |
| Polyester  |        |        |        |        |     |       |        | 2      |        | 2      | 2      | 2      | 2      | 2      | ●       |        |           | ●        |        | ●      |        |         | ●       |         |
| Polyurethan (PUR)  |        |        |        |        |     | ●     | ●      | ●      | 2      |        | 2      |        |        | ●      |         |        |           | ●        | ●      | ●      |        |         |         |         |
| TPE/TPU, Kunst-<br>leder, Gummi                            |        |        |        |        |     | 2     | 2      |        |        |        |        |        |        |        |         |        |           |          |        |        |        |         |         |         |
| Silikonkautschuk   |        |        |        |        |     |       |        |        |        |        |        |        |        |        |         |        | ●         |          |        |        |        |         |         |         |
| Duroplaste   | ●      |        |        |        |     |       |        | 2      |        |        |        | 2      |        | ●      | ●       |        | ●         |          | ●      | ●      | ●      |         | ●       |         |
| Glas   |        |        |        |        |     |       |        |        |        |        |        |        |        |        |         | ●      |           |          |        | ●      | ○      |         |         |         |
| Metalle  | ●      |        |        |        |     |       |        | 2      | ●      |        | 2      | 2      |        | ●      | ●       |        | ●         | ●        | ●      | ●      | ●      |         |         |         |
| Lackierte Flächen  | ●      |        | ○      | ●      |     | ●     | ●      | ●      | ●      | ●      |        | 2      | ●      | ●      |         |        |           | ●        | ●      | ●      |        | ●       | ●       |         |
| Leder, Textilien   |        |        |        |        |     | ●     |        |        |        |        |        |        |        |        |         |        |           |          |        |        |        |         |         |         |
| Holz   |        | ●      |        |        |     |       |        | ●      | ●      |        | ●      |        |        |        |         |        |           |          |        |        |        |         |         |         |

- = bevorzugt für die Anwendung geeignet
- 2 = Verarbeitung mit Härter erforderlich
- = geeignet für die Anwendung
- 2 = Verarbeitung mit Härter erforderlich
- = eventuell geeignet

Diese Angaben stellen keine Zusicherung der Eignung von Tampondruckfarben für bestimmte Bedruckstoffe dar.

Sie sollen den Anwender bei der Auswahl von geeigneten Tampondruckfarben beraten; Vorversuche sind in jedem Fall erforderlich. Die Angaben stützen sich auf den heutigen Stand unserer Erkenntnisse 07/2019

✓ = **Frei von:** Aromaten, Cyclohexanon, Butylglykolat, PAK, Solvent Naphtha

✓\* = **Zusätzlich halogenfrei** nach DIN EN 61249-2-21

□ = 1 - Komponentenfärbung

■ = 1 + 2-komponentig zu verarbeiten

● = 2 - Komponentenfärbung

▲ = Lufttrocknung

1 = Ofentrocknung bei 140°C/20Min

2 = Ofentrocknung bei 160°C/20Min

● = UV-härtend

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